FREE PROGRAMMABLE INPUTS:
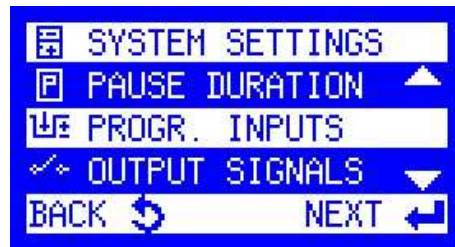PROGR. INPUT
(PIN3 (+) / PIN 25) but is not wired yet!

ADDITIONAL INPUT 1

ADDITIONAL INPUT 2

ADDITIONAL INPUT 3

There is **1** programmable input in the basic version.
With the option "I/O extension board" further **3** inputs are available.

Each input can be programmed individually according to the following list:

• **NO FUNCTION**
  reset of setting

• **PROGRAM START PULSE**
  if selected, program x can be started (**external start)**

• **PROGRAM STOP PULSE**
  if selected, program x will be stopped (terminate with ESC)

• **PROGRAM RUN DURING PULSE**
  A program is executed as long as there is a continuous signal. If the signal drops, the program
  will be stopped.

• **BOTTLE CHANGE PULSE**
  Pulse signal: **<= 3sec** means "advance to next bottle"

                 >= 5 sec means "move to bottle No. 1"

• **SAMPLING PULSE**
  A pulse triggers the sample extraction

  The pulse signal has to be > 50 ms!

  Remark: This function is only possible if **no** program is running. In this case
             the unit is controlled externally (e.g. via SPS).

• **MANUAL SAMPLE**
  A manual sample is triggered.
  There is no registration in the info memory (ideal for official samples or tests).

• **ACKNOWLEDGE ERROR**
  Accumulated error messages can be acknowledged.